

# POWERHEAD SPECIFICATIONS

H.P.	YEAR	CU. IN.		BORE STD.	BORE OVERSIZE	PISTON TO CYL CLEARANCE		PISTON RING GROOVE		WIDTH OF RING		PISTON RING GAP	
		DISPL.	STROKE			MAX.	MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN.
<div>А.С. год</div> <div>номинал размер</div> <div>ремонтный размер</div> <div>зазор между поршнем и цилиндром</div> <div>канавка поршня под кольцо</div> <div>ширина кольца</div> <div>зазор поршневого кольца</div>													
1.25	1987 & on	2.64	1.374"	1.567"	0.030"	0.0055"	0.0043"	0.0040"	0.0020"	0.0625"	0.0615"	0.025"	0.015"
2	1971-84	2.64	1.374"	1.5625"	0.030"	0.0055"	0.0043"	0.0040"	0.0020"	0.0625"	0.0615"	0.025"	0.015"
2	1985 & on	2.64	1.374"	1.567"	0.030"	0.0055"	0.0043"	0.0040"	0.0020"	0.0625"	0.0615"	0.025"	0.015"
2.5	1987 & on	5.28	1.374"	1.567"	0.030"	0.0030"	0.0018"	0.0040"	0.0020"	0.0625"	0.0615"	0.015"	0.005"
4	1971-84	5.28	1.374"	1.5625"	0.030"	0.0030"	0.0018"	0.0040"	0.0020"	0.0625"	0.0615"	0.015"	0.005"
4	1985 & on	5.28	1.374"	1.567"	0.030"	0.0030"	0.0018"	0.0040"	0.0020"	0.0625"	0.0615"	0.015"	0.005"
4.5	1980-85	5.28	1.374"	1.5625"	0.030"	0.0030"	0.0018"	0.0040"	0.0020"	0.0625"	0.0615"	0.015"	0.005"
5	1984-85	10.00	1.700"	1.9375"	0.030"	0.0030"	0.0018"	0.0035"	0.0020"	0.0625"	0.0615"	0.015"	0.005"
6	1971-79	8.84	1.500"	1.9375"	0.030"	0.0030"	0.0018"	0.0035"	0.0010"	0.0935"	0.0925"	0.015"	0.005"
6	1982 & on	10.00	1.700"	1.9375"	0.030"	0.0030"	0.0018"	0.0035"	0.0020"	0.0625"	0.0615"	0.015"	0.005"
7.5	1980-83	10.00	1.700"	1.9375"	0.030"	0.0030"	0.0018"	0.0035"	0.0020"	0.0625"	0.0615"	0.015"	0.005"
8	1984 & on	10.00	1.700"	1.9375"	0.030"	0.0030"	0.0018"	0.0035"	0.0020"	0.0625"	0.0615"	0.015"	0.005"
9.5	1971-73	15.20	1.810"	2.310"	0.030"	0.0050"	0.0035"	0.0035"	0.0010"	0.0935"	0.0925"	0.017"	0.007"
9.9	1974 & on	13.20	1.760"	2.188"	0.030"	0.0038"	0.0025"	0.0035"	0.0025"	NOTE 2	NOTE 2	0.015"	0.005"
15	1974 & on	13.20	1.760"	2.188"	0.030"	0.0038"	0.0025"	0.0035"	0.0025"	NOTE 2	NOTE 2	0.015"	0.005"
18	1971-73	22.00	2.250"	2.500"	0.030"	0.0048"	0.0033"	0.0040"	0.0020"	NOTE 3	NOTE 3	0.017"	0.007"
20	1971-73	22.00	2.250"	2.500"	0.030"	0.0048"	0.0033"	0.0040"	0.0020"	NOTE 3	NOTE 3	0.017"	0.007"
20	1981-83	31.80	2.250"	3.000"	0.030"	0.0065"	0.0035"	0.0040"	0.0015"	NOTE 3	NOTE 3	0.017"	0.007"
20	1984 & on	31.80	2.250"	3.000"	0.030"	0.0044"	0.0024"	*0.0040	*0.0015"	NOTE 3	NOTE 3	0.017"	0.007"
25	1971-76	22.00	2.250"	2.500"	0.030"	0.0048"	0.0033"	0.0040"	0.0015"	NOTE 3	NOTE 3	0.017"	0.007"
25	1977-83	31.80	2.250"	3.000"	0.030"	0.0065"	0.0035"	*0.0040"	*0.0015"	NOTE 3	NOTE 3	0.017"	0.007"
25	1984 & on	31.80	2.250"	3.000"	0.030"	0.0044"	0.0024"	*0.0040"	*0.0015"	NOTE 3	NOTE 3	0.017"	0.007"
30	1985 & on	31.80	2.250"	3.000"	0.030"	0.0044"	0.0024"	0.0040"	0.0015"	NOTE 3	NOTE 3	0.017"	0.007"
35	1976-84	31.80	2.250"	3.000"	0.030"	0.0065"	0.0035"	0.0040"	0.0015"	NOTE 3	NOTE 3	0.017"	0.007"
40	1971-76	45	2.820"	3.188"	0.030"	0.0050"	0.0030"	0.0040"	0.0015"	NOTE 3	NOTE 3	0.017"	0.007"
40	1981-83	43.90	2.750"	3.188"	0.030"	0.0050"	0.0030"	*0.0040"	*0.0015"	NOTE 3	NOTE 3	0.017"	0.007"
40	1984 & on	45	2.820"	3.188"	0.030"	0.0049"	0.0018"	*0.0040"	*0.0015"	NOTE 3	NOTE 3	0.017"	0.007"
50	1971-75	45	2.820"	3.188"	0.030"	0.0065"	0.0045"	0.0040"	0.0015"	NOTE 3	NOTE 3	0.017"	0.007"
50	1978-80	45.1	2.820"	3.190"	0.030"	0.0065"	0.0045"	0.0040"	0.0015"	NOTE 3	NOTE 3	0.017"	0.007"
50	1981 & on	45	2.820"	3.188"	0.030"	0.0049"	0.0018"	0.0040"	0.0015"	NOTE 3	NOTE 3	0.017"	0.007"
55	1976-83	45	2.820"	3.188"	0.030"	0.0049"	0.0018"	*0.0040"	*0.0015"	NOTE 3	NOTE 3	0.017"	0.007"
60	1980-85	45	2.820"	3.188"	0.030"	0.0049"	0.0018"	*0.0040"	*0.0015"	NOTE 3	NOTE 3	0.017"	0.007"

## NOTES:

- 1- Dimensions given are for top and bottom ring, unless otherwise noted.
- 2- Top ring: Max. 0.0700", Min. 0.0695". Bottom ring: Max. 0.0625", Min. 0.0615".
- 3- Top ring: Max. 0.0900", Min. 0.0895". Bottom ring: Max. 0.0625", Min. 0.615".
- 4- Asterisk (\*): OMC states -- "Piston ring groove, Lower" 1983 and on.

1" = 25,4 мм